

Model: DC-436/EAD

Miami-Dade County, FL
NOA No: 07-1105.04
Expiration Date: 2/07/2013

Extruded Aluminum Louver - Mounting Option #3 Shown
Sleeved with Flanged Bottom Sill with Extruded Aluminum Damper

Application:

DC-436 is an extruded louver designed specifically to meet the following Miami-Dade County test requirements and protocols:

- **TAS 201-94** (Large Missile Impact Test)
- **TAS 202-94** (Uniform Static Air Pressure Test)
- **TAS 203-94** (Cycle Wind Loading Test)

Based on single section testing of an 84"w x 120"h sample with a maximum design load pressure of 120-psf.

DC-436-3 Standard Specifications:

Frame: Heavy gauge 4" x .080" thick 6063T5 extruded aluminum. Bottom sill extension.

Blade: Drainable design .080" thick 6063T5 extruded aluminum, mechanically fastened and welded to jambs on backside of blade, set on 36 degree angles. (Bottom blade opening varies).

Birdscreen: Standard .0516" x 3/4" flattened expanded aluminum.

Anchor Clips: 2" x 2" x 3/16" continuous angle

Minimum Size: 8"w x 8"h

Maximum Size: 84"w x 120"h Single section.
unlimited width x 120"h sectional.

EAD Standard Specifications

Frame: Extruded aluminum .080" thick 6063 -T5 alloy

Blades: Airfoil shaped extruded aluminum .064" thick 6063-T5 alloy spaced on 6" centers.

Linkage: Concealed in jamb

Jamb Seals: Aluminum or stainless steel

Blade Seals: Silicone

Bearings: 1/2" I.D. nylon

Axels: 1/2" plated square

Control Shaft: 3" long x 1/2" square

Minimum Size: 8"w x 8"h

Maximum Size: Single section 42"w x 60"h

Options:

- Insect Screen
- Approved Wedge Anchors
- Mill Finish (standard)
- Enamel Finish
- Kynar Finish
- Anodized Finish
- Powder Coating (Other Finishes Available)

Features:

- Louver may be used in approved masonry or wood structure walls.
- 58% Free Area
- Published performance ratings based on testing in accordance with AMCA Standard 500-L

Note: All DC-436 louvers are built 1/2" under size both directions unless ordered actual size.

LEADER

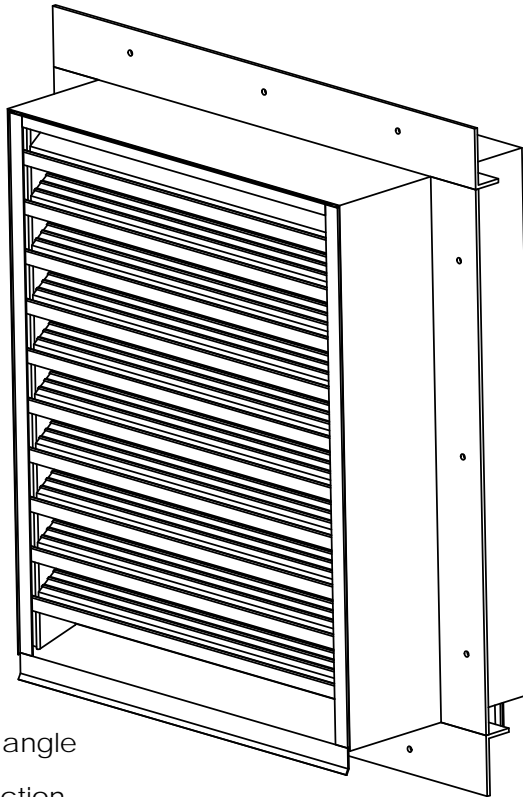
Dampers & Louvers

May 1, 2009 - DC4363EAD-01

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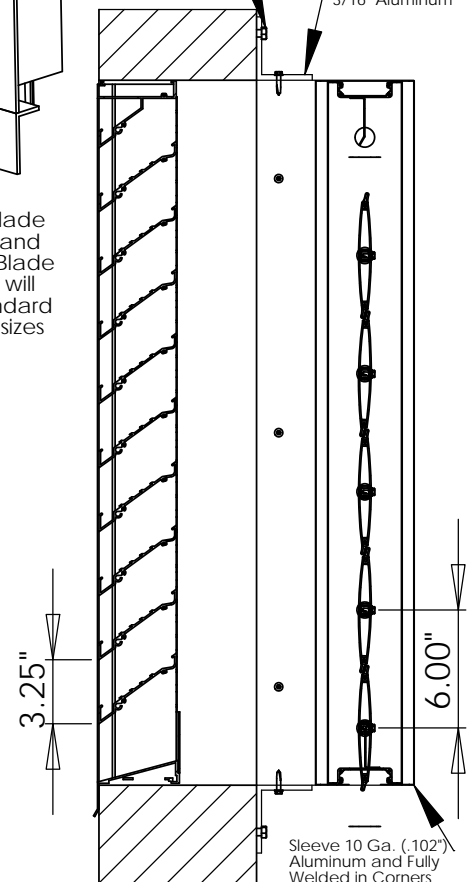
Max Wind Load
+/- 120 psf

Mounting Option #3

Trubolt Wedge Anchors 3/8" x 2.5" or Tapcon (LTD) 3/8" x 2.75" one per clip

Continuous Angles 4" x 2" x 3/16" Aluminum

Vertical Blade Supports and individual Blade Supports will come standard on larger sizes



AMCA Seal is only applied to the louver model shown.



Free Area Chart For DC-436

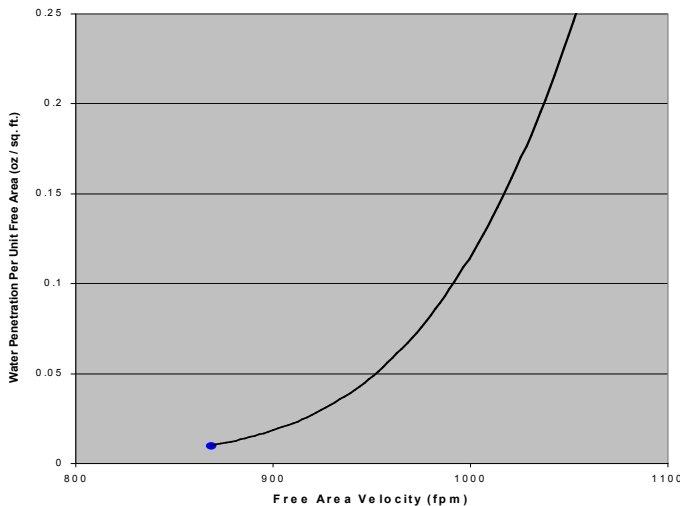
Width in Inches

| | 12.00 | 18.00 | 24.00 | 30.00 | 36.00 | 42.00 | 48.00 | 54.00 | 60.00 | 66.00 | 72.00 | 78.00 | 84.00 | |
|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| H E I G H T I N C H E S | 12 | 0.39 | 0.63 | 0.87 | 1.12 | 1.36 | 1.61 | 1.85 | 2.09 | 2.34 | 2.58 | 2.82 | 3.07 | 3.31 |
| | 18 | 0.67 | 1.10 | 1.52 | 1.94 | 2.37 | 2.79 | 3.21 | 3.64 | 4.06 | 4.49 | 4.91 | 5.33 | 5.76 |
| | 24 | 0.93 | 1.51 | 2.10 | 2.68 | 3.27 | 3.85 | 4.44 | 5.02 | 5.61 | 6.20 | 6.78 | 7.37 | 7.95 |
| | 30 | 1.18 | 1.93 | 2.67 | 3.41 | 4.16 | 4.90 | 5.65 | 6.39 | 7.14 | 7.88 | 8.62 | 9.37 | 10.11 |
| | 36 | 1.43 | 2.34 | 3.24 | 4.14 | 5.05 | 5.95 | 6.85 | 7.76 | 8.66 | 9.57 | 10.47 | 11.37 | 12.28 |
| | 42 | 1.67 | 2.73 | 3.78 | 4.83 | 5.89 | 6.94 | 7.99 | 9.05 | 10.10 | 11.16 | 12.21 | 13.26 | 14.32 |
| | 48 | 1.94 | 3.16 | 4.39 | 5.61 | 6.83 | 8.05 | 9.28 | 10.50 | 11.72 | 12.95 | 14.17 | 15.39 | 16.62 |
| | 54 | 2.24 | 3.66 | 5.07 | 6.48 | 7.90 | 9.31 | 10.73 | 12.14 | 13.55 | 14.97 | 16.38 | 17.79 | 19.21 |
| | 60 | 2.52 | 4.10 | 5.69 | 7.27 | 8.86 | 10.44 | 12.03 | 13.62 | 15.20 | 16.79 | 18.37 | 19.96 | 21.54 |
| | 66 | 2.77 | 4.51 | 6.26 | 8.00 | 9.75 | 11.49 | 13.24 | 14.98 | 16.73 | 18.47 | 20.22 | 21.96 | 23.71 |
| | 72 | 3.02 | 4.92 | 6.83 | 8.73 | 10.64 | 12.54 | 14.44 | 16.35 | 18.25 | 20.16 | 22.06 | 23.96 | 25.87 |
| | 78 | 3.24 | 5.29 | 7.33 | 9.37 | 11.42 | 13.46 | 15.51 | 17.55 | 19.59 | 21.64 | 23.68 | 25.72 | 27.77 |
| | 84 | 3.53 | 5.75 | 7.98 | 10.20 | 12.42 | 14.65 | 16.87 | 19.09 | 21.32 | 23.54 | 25.77 | 27.99 | 30.21 |
| | 90 | 3.81 | 6.22 | 8.62 | 11.03 | 13.43 | 15.83 | 18.24 | 20.64 | 23.04 | 25.45 | 27.85 | 30.26 | 32.66 |
| | 96 | 4.10 | 6.68 | 9.27 | 11.85 | 14.43 | 17.02 | 19.60 | 22.19 | 24.77 | 27.35 | 29.94 | 32.52 | 35.10 |
| | 102 | 4.36 | 7.10 | 9.85 | 12.59 | 15.34 | 18.08 | 20.83 | 23.57 | 26.32 | 29.06 | 31.81 | 34.55 | 37.30 |
| 108 | 4.61 | 7.51 | 10.42 | 13.32 | 16.23 | 19.13 | 22.03 | 24.94 | 27.84 | 30.75 | 33.65 | 36.56 | 39.46 | |
| 114 | 4.86 | 7.92 | 10.99 | 14.05 | 17.11 | 20.18 | 23.24 | 26.31 | 29.37 | 32.43 | 35.50 | 38.56 | 41.62 | |
| 120 | 5.10 | 8.31 | 11.53 | 14.74 | 17.95 | 21.17 | 24.38 | 27.60 | 30.81 | 34.02 | 37.24 | 40.45 | 43.66 | |



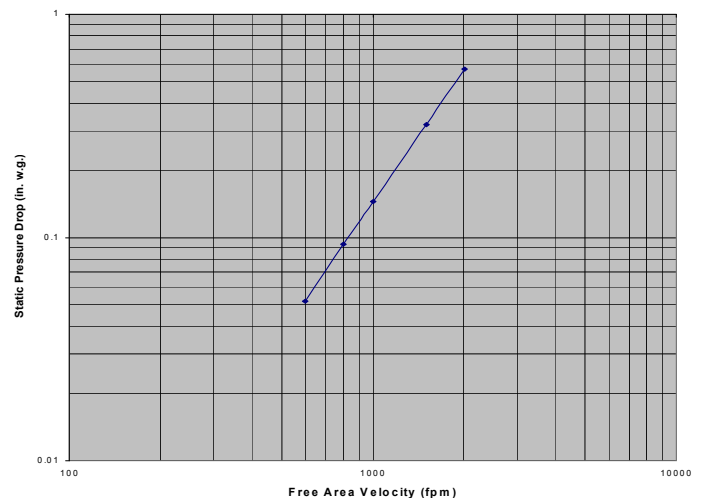
Leader Industries Inc. certifies that the Model DC-436 - Horizontal Blade Louver shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance and water penetration ratings.

Water Penetration



Beginning of water penetration per AMCA Publication 511 Subsection C3.2 based on AMCA measured free area: 868.8 fpm. Test duration was 15 min and test size was 48" x 48".

Airflow Resistance



The performance shown is done at standard air density, 0.075lbs./ft. The pressure drop data applies to the intake side of the test unit that was 48" x 48" only.



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Model DC-436 Extruded Aluminum Louver

CFM and Free Area Selection Chart

| | | Louver Width (in.) | | | | | | | | | | | | |
|---------------------|--------------|--------------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | | 12 | 18 | 24 | 30 | 36 | 42 | 48 | 54 | 60 | 66 | 72 | 78 | 84 |
| Louver Height (in.) | 12 | 0.39 293 | 0.63 473 | 0.87 653 | 1.12 840 | 1.36 1020 | 1.61 1208 | 1.85 1388 | 2.09 1568 | 2.34 1755 | 2.58 1935 | 2.82 2115 | 3.07 2303 | 3.31 2483 |
| | 18 | 0.67 503 | 1.10 825 | 1.52 1140 | 1.94 1455 | 2.37 1778 | 2.79 2093 | 3.21 2408 | 3.64 2730 | 4.06 3045 | 4.49 3368 | 4.91 3683 | 5.33 3998 | 5.76 4320 |
| | 24 | 0.93 698 | 1.51 1133 | 2.10 1575 | 2.68 2010 | 3.27 2453 | 3.85 2888 | 4.44 3330 | 5.02 3765 | 5.61 4208 | 6.20 4650 | 6.78 5085 | 7.37 5528 | 7.95 5963 |
| | 30 | 1.18 885 | 1.93 1448 | 2.67 2003 | 3.41 2558 | 4.16 3120 | 4.90 3675 | 5.65 4238 | 6.39 4793 | 7.14 5355 | 7.88 5910 | 8.62 6465 | 9.37 7028 | 10.11 7583 |
| | 36 | 1.43 1073 | 2.34 1755 | 3.24 2430 | 4.14 3105 | 5.05 3788 | 5.95 4463 | 6.85 5138 | 7.76 5820 | 8.66 6495 | 9.57 7178 | 10.47 7853 | 11.37 8528 | 12.28 9210 |
| | 42 | 1.67 1253 | 2.73 2048 | 3.78 2835 | 4.83 3623 | 5.89 4418 | 6.94 5205 | 7.99 5993 | 9.05 6788 | 10.10 7575 | 11.16 8370 | 12.21 9158 | 13.26 9945 | 14.32 10740 |
| | 48 | 1.94 1455 | 3.16 2370 | 4.39 3293 | 5.61 4208 | 6.83 5123 | 8.05 6038 | 9.28 6960 | 10.50 7875 | 11.72 8790 | 12.95 9713 | 14.17 10628 | 15.39 11543 | 16.62 12465 |
| | 54 | 2.24 1680 | 3.66 2745 | 5.07 3803 | 6.48 4860 | 7.90 5925 | 9.31 6983 | 10.73 8048 | 12.14 9105 | 13.55 10163 | 14.97 11228 | 16.38 12285 | 17.79 13343 | 19.21 14408 |
| | 60 | 2.52 1890 | 4.10 3075 | 5.69 4268 | 7.27 5453 | 8.86 6645 | 10.44 7830 | 12.03 9023 | 13.62 10215 | 15.20 11400 | 16.79 12593 | 18.37 13778 | 19.96 14970 | 21.54 16155 |
| | 66 | 2.77 2078 | 4.51 3383 | 6.26 4695 | 8.00 6000 | 9.75 7313 | 11.49 8618 | 13.24 9930 | 14.98 11235 | 16.73 12548 | 18.47 13853 | 20.22 15165 | 21.96 16470 | 23.71 17783 |
| | 72 | 3.02 2265 | 4.92 3690 | 6.83 5123 | 8.73 6548 | 10.64 7980 | 12.54 9405 | 14.44 10830 | 16.35 12263 | 18.25 13688 | 20.16 15120 | 22.06 16545 | 23.96 17970 | 25.87 19403 |
| | 78 | 3.24 2430 | 5.29 3968 | 7.33 5498 | 9.37 7028 | 11.42 8565 | 13.46 10095 | 15.51 11633 | 17.55 13163 | 19.59 14693 | 21.64 16230 | 23.68 17760 | 25.72 19290 | 27.77 20828 |
| 84 | 3.53 2648 | 5.75 4313 | 7.98 5985 | 12.20 9150 | 12.42 9315 | 14.65 10988 | 16.87 12653 | 19.09 14318 | 21.32 15990 | 23.54 17655 | 25.77 19328 | 27.99 20993 | 30.21 22658 | |
| 90 | 3.81 2858 | 6.22 4665 | 8.62 6465 | 11.03 8273 | 13.43 10073 | 15.83 11873 | 18.24 13680 | 20.64 15480 | 23.04 17280 | 25.45 19088 | 27.85 20888 | 30.26 22695 | 32.66 24495 | |
| 96 | 4.10 3075 | 6.68 5010 | 9.27 6953 | 11.85 8888 | 14.43 10823 | 17.02 12765 | 19.60 14700 | 22.19 16643 | 24.77 18578 | 27.35 20513 | 29.94 22455 | 32.52 24390 | 35.10 26325 | |
| 102 | 4.36 3270 | 7.10 5325 | 9.85 7388 | 12.59 9443 | 15.34 11505 | 18.08 13560 | 20.83 15623 | 23.57 17678 | 26.32 19740 | 29.06 21795 | 31.81 23858 | 34.55 25913 | 37.30 27975 | |
| 108 | 4.61 3458 | 7.51 5633 | 10.42 7815 | 13.32 9990 | 16.23 12173 | 19.13 14348 | 22.03 16523 | 24.94 18705 | 27.84 20880 | 30.75 23063 | 33.65 25238 | 36.56 27420 | 39.46 29595 | |
| 114 | 4.86 3645 | 7.92 5940 | 10.99 8243 | 14.05 10538 | 17.11 12833 | 20.18 15135 | 23.24 17430 | 26.31 19733 | 29.37 22028 | 32.43 24323 | 35.50 26625 | 38.56 28920 | 41.62 31215 | |
| 120 | 5.10 3825 | 8.31 6233 | 11.53 8648 | 14.74 11055 | 17.95 13463 | 21.17 15878 | 24.38 18285 | 27.60 20700 | 30.81 23108 | 34.20 25650 | 37.24 27930 | 40.45 30338 | 43.66 32745 | |

This Table has been developed to assist in application and selection of these louvers. Two numbers are shown for each louver size. The upper number represents the sq. ft. of louver free area for each louver size. The lower number shows CFM of air flow permitted when selecting an intake louver at the point of zero water penetration.

Pressure drop when using this selection Guide for an intake louver will be .055 in. W.G. Louvers may be selected at other operating points on the Performance Curves if desired using the formula:
 $CFM = \text{Free Area (sq. ft.)} \times \text{Free Area Velocity (FPM)}$

Installation Instructions

Leader Model DC-436

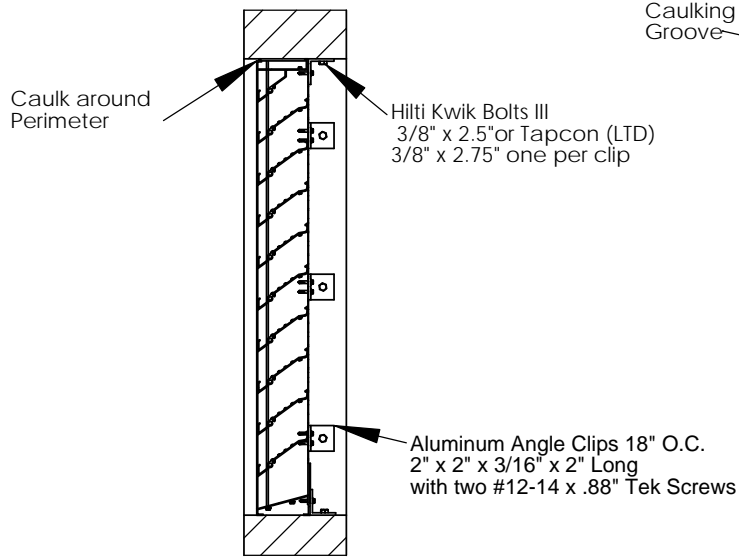


Fig. 1 - DC-436-1

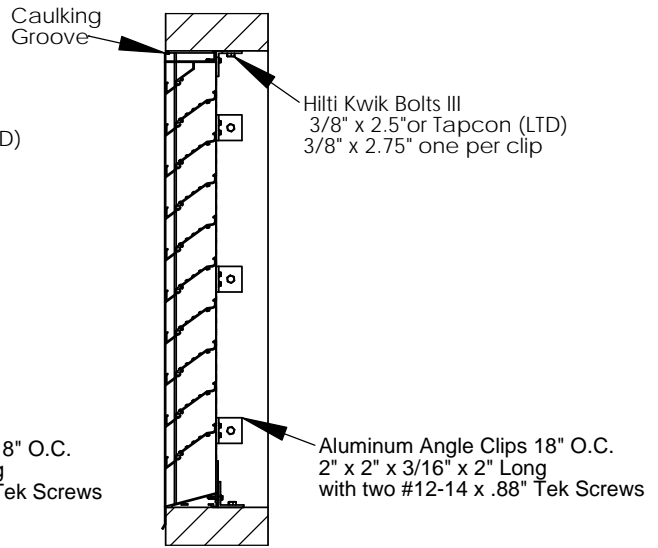


Fig. 2 - DC-436-2

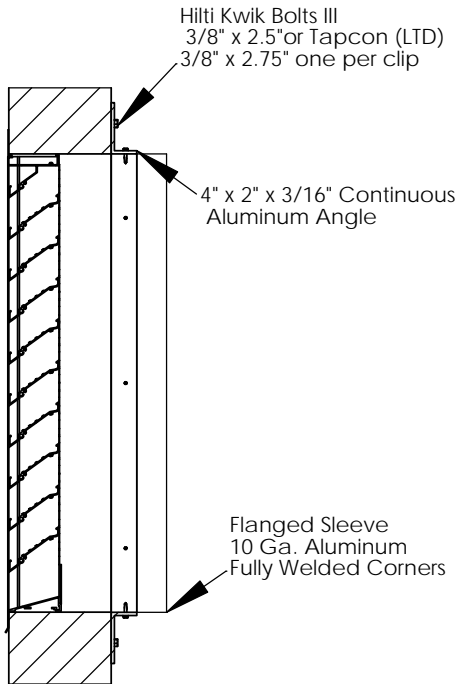


Fig. 3 - DC-436-3

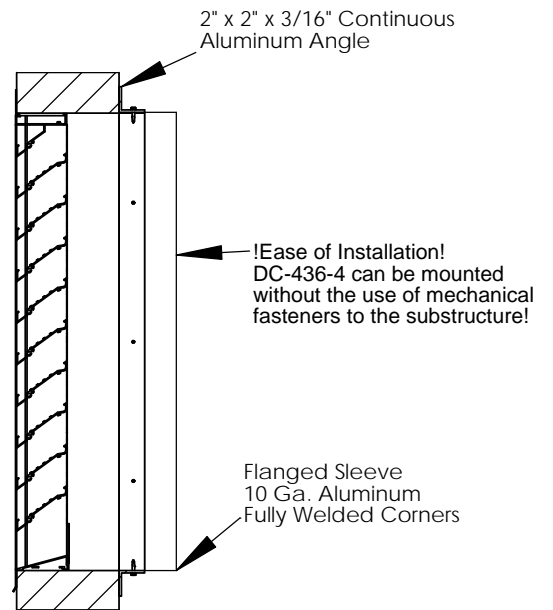


Fig. 4 - DC-436-4

See following page for installation details:

Models DC-436-1, DC-436-2

1. **Anchoring into Concrete or Masonry:** See **Fig. 1 & 2**, Model **DC-436-1, DC-436-2** for detailed instructions.
2. Install louver into opening. Shim as required at each set of installation anchors using load-bearing shims. Max allowable shim stack to be ¼". Use shims where space greater than 1/16" is present. Fasten angle clips to DC-638-1 louver with two (2) # 12-14 x .88 TEK screws. Use 3/8" Dia. Hilti Kwik Bolt III of sufficient length to achieve min. of 3" embedment into concrete or masonry with min. 2 1/2" edge distance.
3. **Anchoring into Wood Frame Substrate:** Use 5/16" Dia. Lag Screws of sufficient length to achieve 2 ½" min. embedment into wood framing with min. 3" edge distance.
4. Seal louver opening to perimeter using backing rod and sealant (by others).
For correct anchor spacing according to opening size, and for more detailed drawing see NOA #07-1105.04.

Model DC-436-3

1. **Anchoring into Concrete or Masonry:** See **Fig. 3** Model **DC-436-3** for detailed instructions.
2. Install louver into opening. Shim as required at each set of installation anchors using load-bearing shims. Max allowable shim stack to be ¼". Use shims where space greater than 1/16" is present. Fasten continuous angle to DC-436-3 louver sleeve with # 12-14 x .88 TEK screws, spacing as follows: **Head and Sill** - at 8" from corners, 13" O.C. **Jambs** - at 6" from corners, 18" O.C. Attach continuous angle, (with same fastener spacing as TEK screws), to concrete or masonry using 3/8" Dia. Hilti Kwik Bolt III of sufficient length to achieve min. of 3" embedment into concrete or masonry with min. 2 1/2" edge distance.
3. **Anchoring into Wood Frame Substrate:** Use 5/16" Dia. Lag Screws of sufficient length to achieve 2 ½" min. embedment into wood framing with min. 3" edge distance.
4. Seal louver opening to perimeter using backing rod and sealant (by others). For more detailed drawings and instructions see NOA #07-1105.04.

Model DC-436-4

1. Install louver into opening. Shim as required using load-bearing shims. Max allowable shim stack to be ¼". Use shims where space greater than 1/16" is present.
2. Attach Sleeve to the continuous angle with #12-14 x .88 TEK screws. Spacing as follows: **Head and Sill** - at 8" from corners, 13 ½" O.C. **Jambs** - at 6" from corners, 12" O.C. Hilti Kwik Bolt III or lag screws are not used for this configuration.
3. This configuration of the DC-436 Louver System is not mechanically fastened to the substrate.
4. Seal louver opening to perimeter using backing rod and sealant (by others). For more detailed drawings and instructions see NOA #07-1105.04.

DC-436 Series Hurricane Louver Specifications

All Severe Duty Hurricane Louvers shall have been tested and successfully passed the Miami-Dade County requirements as listed below for impact resistance, static and cyclic air pressure testing as set forth by the Miami-Dade County Building Code Compliance Office and carry the appropriate NOA seal.

- A. Impact Test: TAS 201 Large Missile
- B. B. Uniform Static Pressure Test: TAS 202
- C. Cyclic Wind Pressure Load Test TAS 203 with a Specimen Design Pressure (DP) rating not less than 120 pounds per square foot.

All **DC-436** four inch deep Hurricane Louvers have been tested and certified for air performance and water penetration and are in compliance with the requirements of **AMCA** Standard 500 and carry the appropriate seal.

The **DC-436** four inch deep Hurricane Louvers is a drainable blade design utilizing integral water drains within the louver jambs to carry water away from the outer face. Louver Blades, Jamb Headers and Sills shall be constructed of a minimum .080 thick extruded 6063 T5 aluminum alloy. A .0516 thick x 3/4" flattened expanded aluminum bird screen attached to the rear of the louver shall be standard.

The **DC- 436** Mounting Method 4, four inch deep Hurricane Louvers incorporates a factory furnished sleeve (12" minimum up to a 24" maximum length) with fully welded corners constructed of a minimum of .101" thick aluminum. Sleeve to incorporate a standard formed 1.5" (2" optional) wide mounting flange located on the front side of the louver. Factory provided retaining angles are positioned on the face of the inside wall and attached to the sleeve by means of screws. No drilling of support walls or building structure is necessary to secure the louver in the prepared opening. All screws shall be caulked after installation to obtain a watertight seal.

All Severe Duty Hurricane Louvers shall incorporate factory provided weep openings in the bottom corners of the louver assembly to drain any water carry over due to excessively high wind driven rain.

Acceptable Manufacturers

1. Leader Dampers & Louvers Model **DC- 436**, Mounting Methods 1, 2, 3 or 4 as applicable.