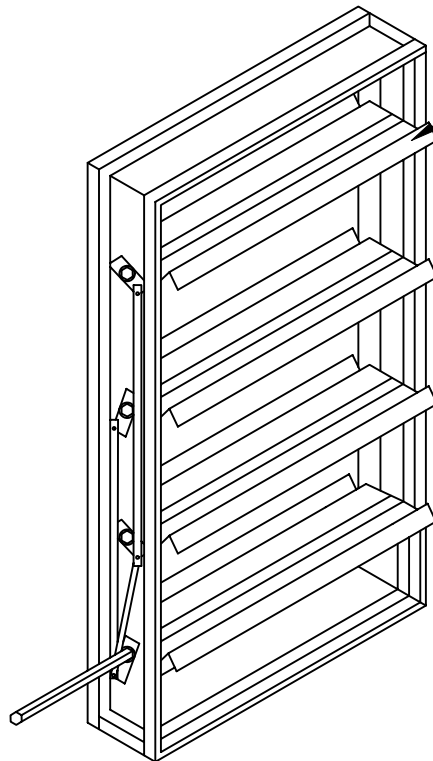


Model DO-3 Control Damper

Opposed Blade/Aluminum Blades and Frame



TRIPLE CRIMPED BLADE
FOR EXTRA RIGIDITY

CLOSED CELL NEOPRENE
UPPER SEAL

OPPOSED
BLADES

1/4" LESS THAN
OPENING SIZE.

CLOSED CELL NEOPRENE
LOWER SEAL

Standard Specifications:

Frame: 14 ga. Aluminum 5" x 3/4" channel

Blade: 14 ga. Aluminum triple

crimped blades are on 6" centers

Linkage: Concealed in jamb (12 ga. steel)

Bearings: 7/16" ID nylon

Axles: 7/16" zinc plated steel, hexagon shape

Control shaft: 3" long x 1/2" round, plated steel

Minimum Size: 6"w x 12"h

Maximum Size: Single Section 52"w x 60"h

JOB: _____

LOCATION: _____

JOB NO.: _____

ENGINEER: _____

REPRESENTATIVE: _____

CONTRACTOR: _____

DATE: _____

LEADER
Dampers & Louvers

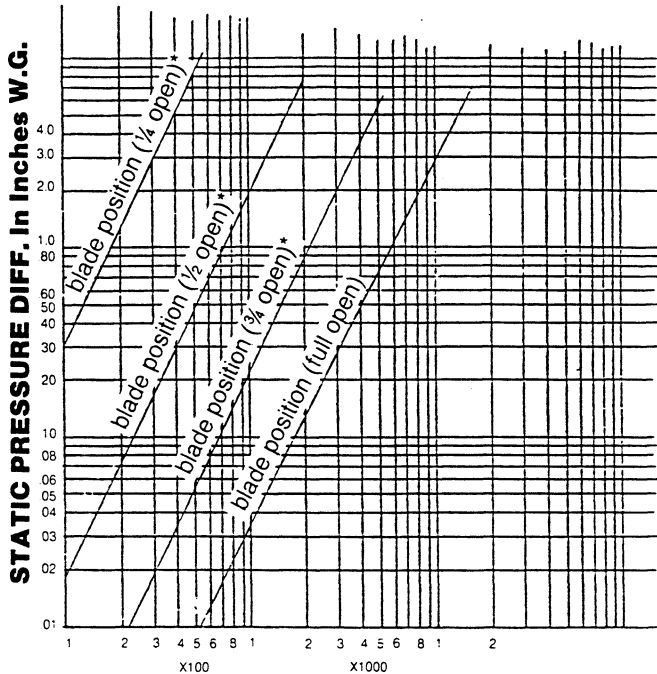
P.O. Box 40913
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A Division of Leader Industries, Inc.

APPROVAL:

MODELS DS-1, DP-2, DO-3 AIR CONTROL DAMPERS

PERFORMANCE DATA

Pressure Drop



FREE AREA

| | WIDTH | | | | | | | | |
|----|-------|------|------|------|-------|-------|-------|-------|-------|
| | 6 | 12 | 18 | 24 | 30 | 36 | 42 | 48 | 52 |
| 6 | .114 | .270 | .426 | .582 | .739 | .895 | 1.05 | 1.21 | 1.31 |
| 12 | .270 | .641 | 1.01 | 1.38 | 1.75 | 2.12 | 2.49 | 2.86 | 3.11 |
| 18 | .438 | 1.04 | 1.64 | 2.24 | 2.84 | 3.44 | 4.04 | 4.64 | 5.04 |
| 24 | .606 | 1.44 | 2.27 | 3.10 | 3.93 | 4.76 | 5.59 | 6.42 | 6.98 |
| 30 | .774 | 1.84 | 2.90 | 3.96 | 5.02 | 6.08 | 7.14 | 8.21 | 8.91 |
| 36 | .942 | 2.23 | 3.53 | 4.82 | 6.11 | 7.40 | 8.69 | 9.98 | 10.85 |
| 42 | 1.11 | 2.63 | 4.16 | 5.68 | 7.20 | 8.72 | 10.24 | 11.77 | 12.78 |
| 48 | 1.28 | 3.03 | 4.78 | 6.54 | 8.29 | 10.04 | 11.80 | 13.55 | 14.72 |
| 54 | 1.45 | 3.43 | 5.41 | 7.40 | 9.38 | 11.36 | 13.35 | 15.33 | 16.65 |
| 60 | 1.62 | 3.82 | 6.04 | 8.26 | 10.47 | 12.68 | 14.90 | 17.11 | 18.59 |

Free Area is calculated by subtracting blades, frame, and/or linkage from the duct area.

VELOCITY F.P.M.

The tables have been developed through tests done at an independent testing laboratory to assist in application and selection of air control dampers. Performance shown is at standard air density of .075 lb/ft³.

These dampers have been tested and operated at 2500 FPM at 4" S.P. If conditions exceed specified velocity or pressure, consult factory.

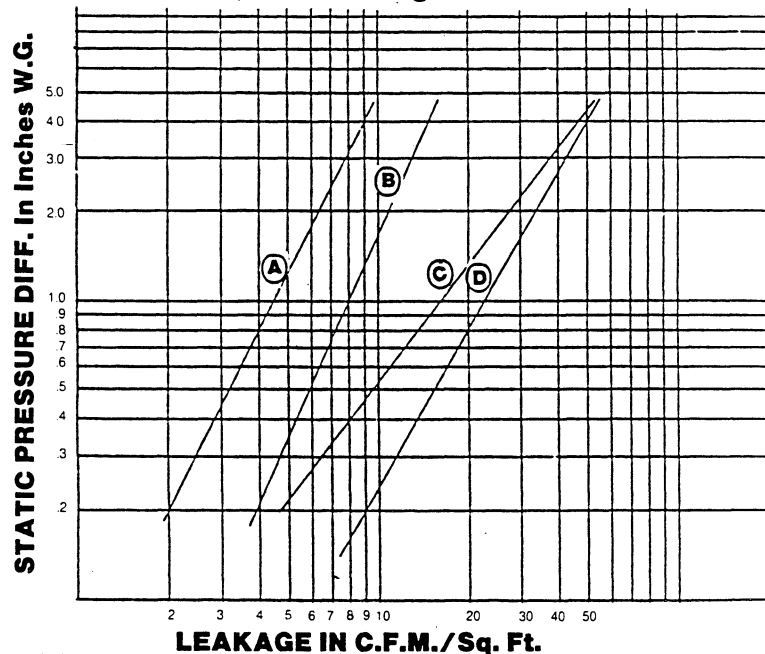
Pressure drop test are based on AMCA standard 500 using test set-up figure 5.3 for dampers installed with duct upstream and downstream.

Dampers with the same percent of free area (Actual free area divided by Duct free area x 100) will have approximately the same pressure drop. The percent of free area is proportional to its pressure loss and can be interpolated using the reference point of the 24" wide by 24" high at a given airflow.

*Model DO-3 (Opposed Blade)

TEST SIZE 24"x24"

Air Leakage



Air Leakage

- A. Leakage of the damper with stainless blade and jamb seals.
- B. Leakage of the damper with silicone blade and aluminum jamb seals.
- C. Leakage of the damper with aluminum jamb seals only.
- D. Leakage of the damper with blade seals only.



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